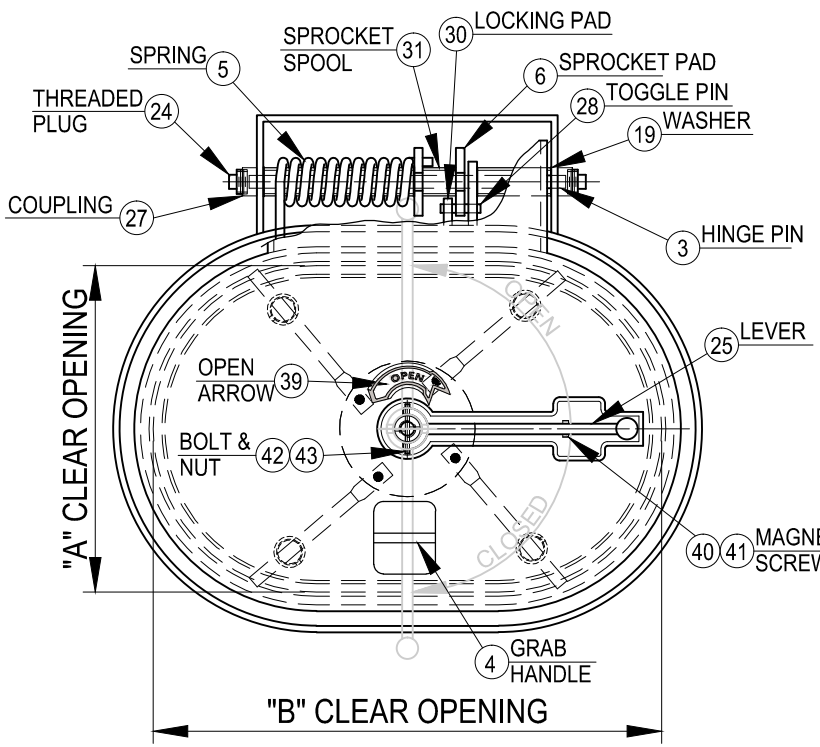


SCHEDULE OF MATERIALS

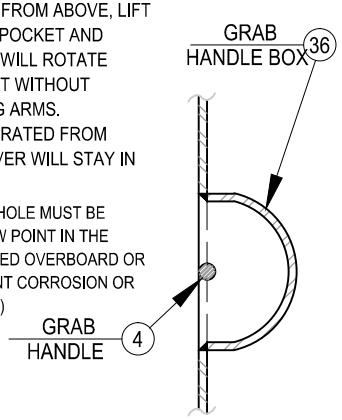
PC.	MATERIAL	REMARKS
32	MILD STEEL	
33	MILD STEEL	
34	MILD STEEL	
35	MILD STEEL	
36	MILD STEEL	
37	MILD STEEL	
38	MILD STEEL	
39	STAINLESS	
40	COATED MAGNET	
41	STAINLESS	
42	STAINLESS	
43	STAINLESS	

SCHEDULE OF MATERIALS

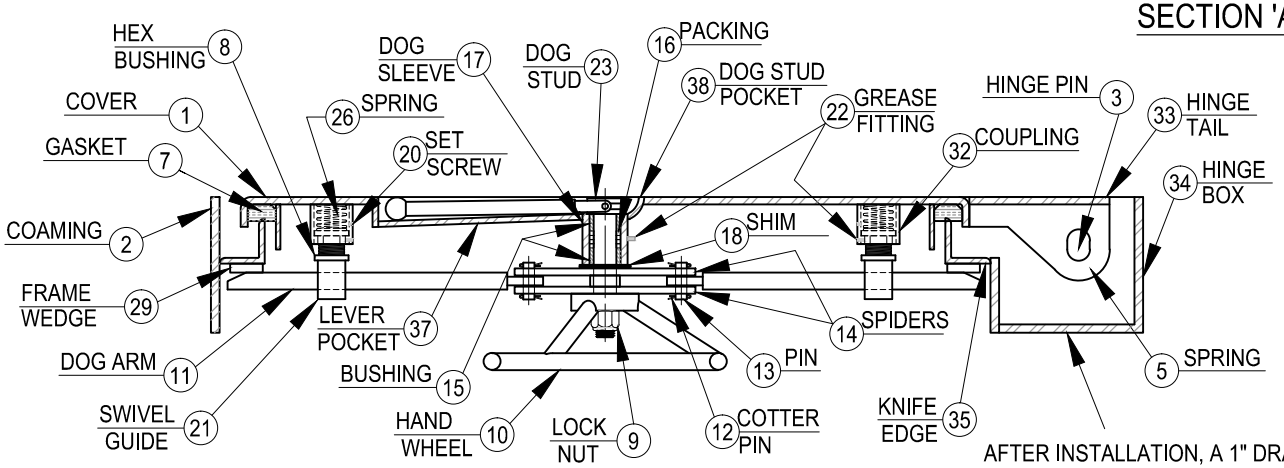
PC.	MATERIAL	REMARKS
1	MILD STEEL	
2	MILD STEEL	
3	COLD FINISH	
4	MILD STEEL	
5	STAINLESS (17-7)	
6	MILD STEEL	
7	NEOPRENE	
8	BRASS	
9	PLATED STEEL	
10	MILD STEEL	
11	COLD FINISH	
12	STAINLESS	
13	BRASS	
14	MILD STEEL	
15	DELRIN	
16	TEFLON	
17	MILD STEEL	
18	STAINLESS	
19	STAINLESS	
20	PLATED STEEL	
21	BRASS	
22	PLATED STEEL	
23	BRASS	
24	MILD STEEL	
25	MILD STEEL	
26	SPRING STEEL	
27	MILD STEEL	
28	PLATED STEEL	
29	MILD STEEL	
30	MILD STEEL	
31	MILD STEEL	

NOTES:

1. HATCH IS DESIGNED TO BE OPERATED FROM BELOW INDEPENDENTLY OF TOP LEVER.
2. TO OPERATE HATCH FROM ABOVE, LIFT LEVER FROM FLUSH POCKET AND ROTATE. THE LEVER WILL ROTATE BACK TO THE POCKET WITHOUT OPERATING THE DOG ARMS.
3. WHEN HATCH IS OPERATED FROM BELOW, THE TOP LEVER WILL STAY IN THE LEVER POCKET.
4. A 1" DIAMETER DRAIN HOLE MUST BE INSTALLED AT THE LOW POINT IN THE HINGE BOX AND DRAINED OVERBOARD OR TO A SUMP TO PREVENT CORROSION OR LEAKAGE. (BY OTHERS)



SECTION 'A-A'



SECTION

AFTER INSTALLATION, A 1" DRAIN HOLE PLUMBED OVERBOARD OR SUMP. (BY OTHERS)

CEN-TEX MARINE FABRICATORS, INC.

SMITHVILLE, TEXAS

FLUSH QUICK ACTING WATERTIGHT HATCH WITH FLUSH LEVER & RECESSED SPRING

DWG. NO.: 228-MS

S/O#